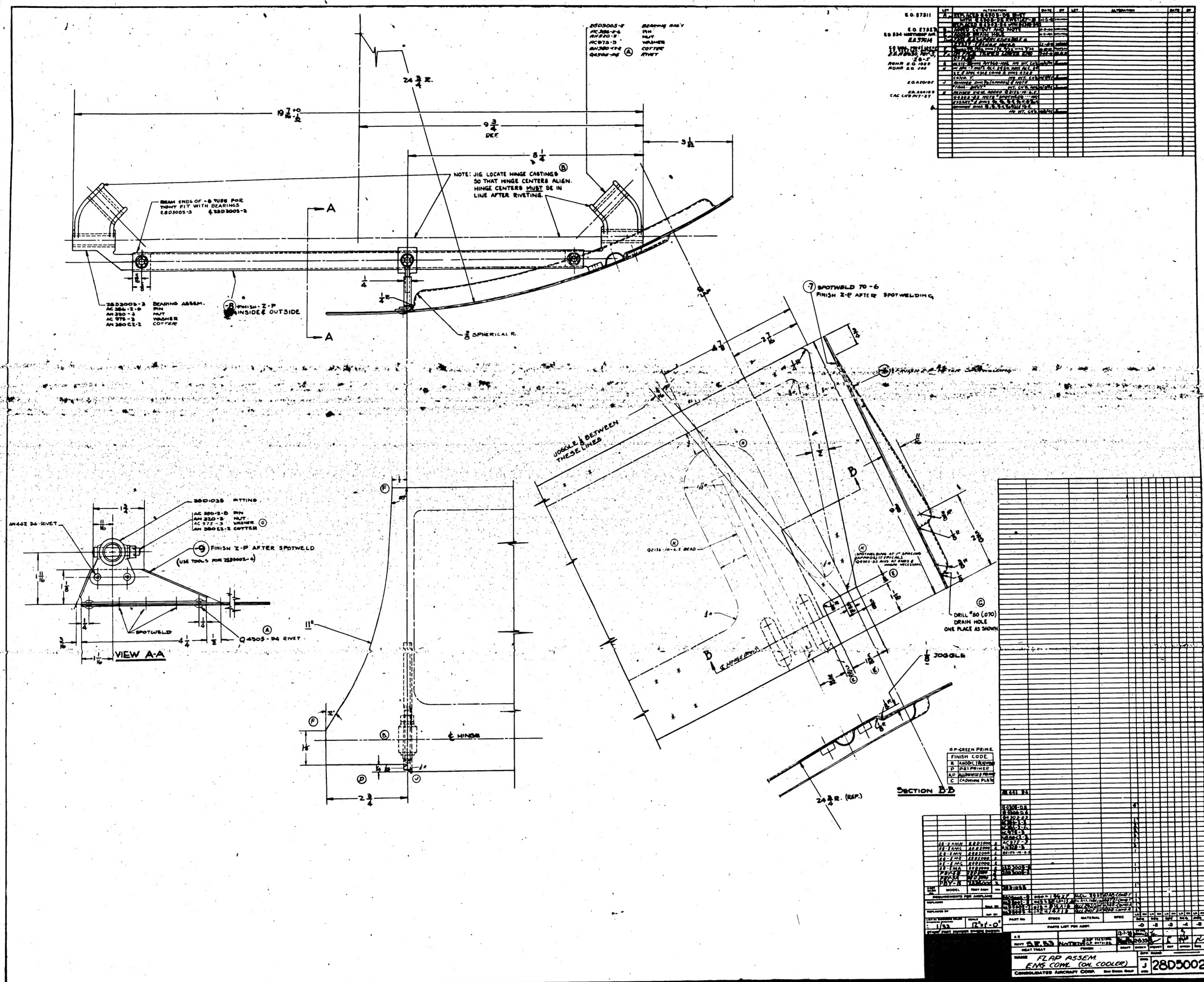
28D3005-3 BEARING ASSY
AC 386-2-6 PIN
AN 320-3 NUT
AC 975-3 WASHER
AN 380-2-2 COTTER
Q4505-4S RIVET
24 3/4 R.
19 7/16 +0 -1/32
9 3/4 REF.
8 1/4
3 1/32
NOTE: JIG LOCATE HINGE CASTINGS SO THAT HINGE CENTERS ALIGN. HINGE CENTERS MUST BE IN LINE AFTER RIVETING.
BEAM ENDS OF -8 TUBE FOR TIGHT FIT WITH BEARINGS 28D3005-3 & 28D3005-2
28D3005-3 BEARING ASSEM.
AC 386-2-6 PIN
AN 320-3 NUT
AC 975-3 WASHER
AN 380 C2-2 COTTER
FINISH - Z-P INSIDE & OUTSIDE
3/8 SPHERICAL R.
SPOTWELD 70-6
FINISH Z-P AFTER SPOTWELDING
JOGGLE BETWEEN THESE LINES
DRILL #50 (.070) DRAIN HOLE ONE PLACE AS SHOWN
JOGGLE
24 3/4 R. (REF.)
SECTION B-B
28D1035 FITTING
AC 386-2-8 PIN
AN 320-3 NUT
AC 975-3 WASHER
AN 380 C2-2 COTTER
AN442 D4 RIVET
FINISH Z-P AFTER SPOTWELD
(USE TOOLS FOR 28D3002-4)
SPOTWELD
Q4505-D4 RIVET
VIEW A-A
11°
℄ HINGE
2 3/4
GP-GREEN PRIME
FINISH CODE
B ANODIC TREATMENT
P P&T PRIMER
AD ALUMINIZED PRINT
C CADMIUM PLATE
PARTS LIST PER ASSY.
NAVY A.F.53
FLAP ASSEM. ENG COWL (ON COOLER)
CONSOLIDATED AIRCRAFT CORP.
28D5002
J
H 216